

# Work Order ID 57544-1

April 8, 2010 9:06:34 AM

Split



Page 1

Item ID: D2012-105

Accept



Setup Start



Revision ID:

Stop



Item Name: Arm

Start Date: 4/08/10

Start Qty: 10.00



Cust Item ID:

Required Date: 4/13/10

Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2012-105

Rev D1

100

0.00



Brake NC

NC BRAKE

Memo

0.00

Brake NC

Punch to length as per Dwg D2012-105 & template D2012-105T1

=> m-k

W/04/28

110

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

1-Deburr

=> m-k

W/04/29

120

0.00



QC

QC5- Inspect part completeness to step on W/O

Memo

0.00

Quality Control

Sidolov30

(+4)











**Work Order ID 57544**

April 8, 2010 9:06:35 AM



Page 3

Item ID: D2012-105

Accept



Setup Start



Revision ID:

Item Name: Arm

Stop



Start Date: 4/08/10

Start Qty: 10.00



Cust Item ID:

Required Date: 4/13/10

Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/07 *[Signature]*  
MF  
10-5-7





# Picklist Print

April 8, 2010 9:06:33 AM

Page 1

Work Order ID: 57544



Parent Item: D2012-105



Parent Item Name: Arm

Comments: IPP Rev: I 02.04.03 Added Inspect level 3 NG

Start Date: 4/08/10

Required Date: 4/13/10

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.500W.035 		Purchased	No			100	f	29.6240	27.6358			
304 RD Tube .500 x .035W												

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

MAT017

29.624

112187

4.75

112800

24.874

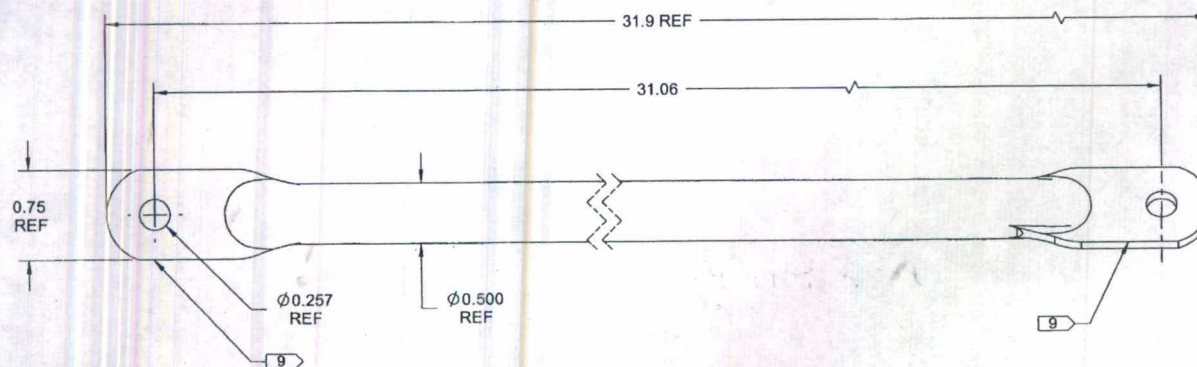
(4x) M114356 ✓

\_\_\_\_\_ m-k  
\_\_\_\_\_ 10/04/28  
\_\_\_\_\_ 11.0543

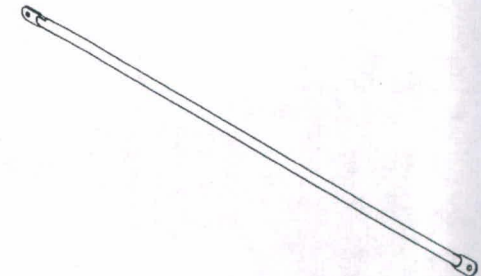




W/O 57544



**D2012-105 ARM**



**RELEASED**  
09/06/04

**NOTES:**

- 1) MATERIAL: AISI 304/316 SS TUBE  $\phi 0.500 \times 0.035$  WALL PER ASTM A213/A269 OR ASME A213 (REF DART SPEC. M304TR0500W.035)
- 2) FINISH: POWDER COAT "BLACK SANDTEX" (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2012-105" USING REMOVABLE TAG
- 7) WEIGHT: 0.47 lbs
- 8) MAKE PER TEMPLATE DT8116
- 9) PUNCH BOTH ENDS PER SPEC CONTROL DWG D2727

E	REFORMAT DWG, ANGLE DIMENSION POSITION AND VALUE CHG: 35° WAS 30° (ZN C2-1), PER NCR 09-060	CP	09.06.04
D	ADDED TEMPLATE & SPEC CNTRL DWG, REDRAWN IN CAD, ADD FINISH	KE	98.04.28
C	CORRECTED VIEWS PER TSR A374	KE	97.09.03
B	30° ANGLE ROTATED 60° CCW	JB	96.06.25
A	NEW ISSUE, DRAWN FROM D2012	H	92.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	JB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JB		
CHECKED	JB	DRAWING NO.	REV. E
MFG. APPR.	JB	D2012-105	SHEET 1 OF 1
APPROVED	JB	TITLE	SCALE
DE APPR.	JB	ARM	NTS
DATE	09.06.04	<small>COPYRIGHT © 1992 BY DART AEROSPACE LTD  THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMERCE WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

